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Annex A
Sampling Procedure

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Sampling Procedure (1)

1. Define the inspection lot. An inspection lot consists of prepackages that have been produced under the same conditions within 1 h defined by a number N.

2. Determine the corresponding sample size defined by the number n for inspection given by table 2 in OIML R87 or in Annex I (detailed sampling plan).

3. Determine the tolerable deficiency T appropriate for the nominal content Q_{nom} of the prepackages.

Sampling Procedure (2)

4. Determine the number of prepackages allowed to have a deficiency of T1 error. For this number refer to table 2 or to Annex I.

5. Measure and record the *AGM* (Actual Gross Mass) for each prepackage to be opened for tare determination.
Now determine the *ATM* (Average Tare Mass)
-> see Annex B
This step is only used when non-destructive testing is applied

Sampling Procedure (3)

6. Measure and record the AGM of the remaining prepackages in the sample and determine the error e_i for all prepackages.

   Note 1: In case of non-destructive testing the value e_i is defined as $e_i = AGM - CGM$ with CGM the Calculated Gross Mass given by:
   CGM = Average Tare Mass + Nominal Quantity Q_{nom}

   Note 2: In case of destructive testing CGM is not required. In this case the individual error is given by:
   $e_i = q_i - Q_{Nom}$

Sampling Procedure (3)

7. **Determine** now if the test results meet the **individual prepackage requirement** for the allowed number of T1 errors n_{T1} . -> see table 2 or Annex I.

This means:
- identify all prepackages with $e_i < 0$
- Are there any with $e_i < -2T$? If so, the lot is rejected
- If n_{T1} exceeds the corresponding number in table 2, then the lot shall be rejected

Sampling Procedure (3)

8. **Determine** now if the test results meet the average prepackage requirement. **Calculate** e_{ave} by summing the individual prepackage errors e_i, with $e_i = AGM - CGM$

   or $e_i = q_i - Q_{Nom}$ in the case of destructive testing.

   Important:
   - If e_{ave} is 0 or a positive number, the average rule is satisfied, the lot is accepted.
   - If e_{ave} is < 0, then the calculation of the standard deviation s is needed to check whether the condition $e_{ave}/s + SCF < 0$ is fulfilled for rejection or not.

Thank you for your attention